**One point lesson: When to collect samples**

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| **When to collect** | **Type of sample** | **Requirements** | **Remarks** | **Location** |
| Beginning Of Batch (BOB) | Micro | When Finished Product Tank (FPT) Tank level is ranging from 85%-75% | To be sent to A Lab (Analytical Lab) | Level 3, Vibrofluidizer sampling point.  To travel to location, use the lift to go to level 3. Lift is located after the Dense Phase Room.  Dryer 1 will be located on the right side of the room from exiting the lift while dryer 2 is on the left. |
| Middle Of Batch (MOB) | When Finished Product Tank (FPT) Tank level is ranging from 55%-45% |
| End Of Batch (EOB) | When Finished Product  Tank (FPT) Tank level is ranging from 25%-20% |
| Normal sample for testing | Normal | Every 2 hours | Extra spray dry powder to be disposed in the powder disposal bin |
| Heightened sampling | Instructed by Process Engineers following protocols |
| pH drop | pH drops below 6.70 |
| Extraneous Matter failure | Black particle event takes place |
| Startup/  Changeover | After feed-in |
| Special sample | Instructed by Quality Analysts/Controller (QA/QC) | To be kept till the packaging side has completed testing and if no issue is found, powder can be discarded. If an issue is found, IPT technicians perform EM testing of all collected samples for investigation. |